Value creation process



Human capital

Number of employees	10,885
Ratio of women managers	4.7%
Number of employees engaged	
in R&D	529

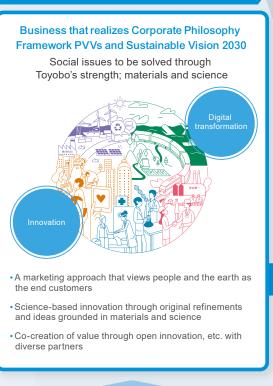
Social capital

Strong relationships with customers and suppliers Collaborations with other companies and universities Participation in various initiatives

Natural capital

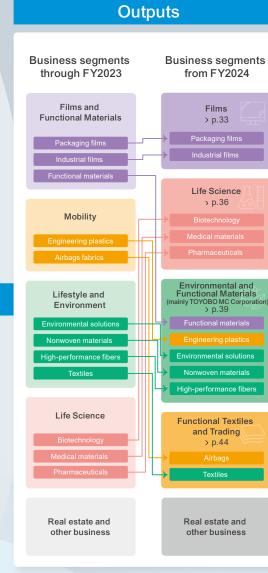
Energy consumption 2,937GWh Sales ratio of eco-conscious products 35.2%

Business model



Materiality > p.15 Area of contributing to the solving of social issues through business Area of environment and manufacturing Area of human capital Area of business bases Societal demands and issues Contribution

Human rights and health



Outcomes

